Technisches Datenblatt

Produkt:	9515
Hersteller:	H.B. FULLER
Warengruppe:	KLEBSTOFF
Artikelgruppe:	VERNETZER/HÄRTER
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SWIFT HARDENER 9515

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TECHNICAL DATA SHEET

Swift®hardener 9515

Type of Adhesive

Hardener for solvent based adhesives.

Product Benefits

By adding this product, the adhesive will have:

- better adhesion
- higher initial tack
- improved resistance against high temperatures

Typical Applications

Hardener with medium reaction time for two component adhesives based on polyurethane and polyester.

Suitable substrates

Depends on the utilized adhesive.

Typical Properties

Property	Value
Base	Isocyanate
Colour	transparent
Density	ca. 1,01 g/cm^3
Viscosity	thin fluid
Shelf life	12 months

Application Instructions	Depending on the type of adhesive and requirements: – 5 – 10% of the hardener should be added and mixed well. Pot life, time period the mixed adhesive should be used: – 2 – 24 hours
Cleaning Instructions	Please contact your local Sales Office for available cleaning solutions.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above 10°C and below 30°C.
Disposal Advice	Please refer to the MSDS for disposal instructions.
Safety Advice	Please refer to the MSDS for safety advice.

Our Focus is Clear. **Perfecting Adhesives.**

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